

UNDERSTANDING DATA CONVERSION BY IMPLEMENTING SIGMA DELTA AND FLASH ANALOG TO DIGITAL CONVERTORS

TEAM 7

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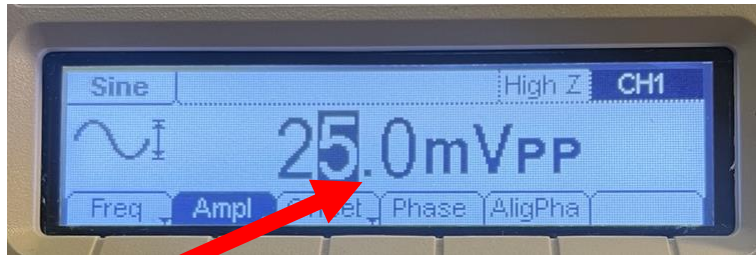
Contents

- Chapter 1 : Comparator and Operational Amplifier
- Chapter 2 : Flash ADC
- Chapter 3 : ADC and DAC
- Chapter 4 : Simulation of Sigma Delta ADC
- Chapter 5 : Commercial ADC and DAC
- Chapter 6 : Project Overview Role Division

Chapter 1 : Operational Amplifier

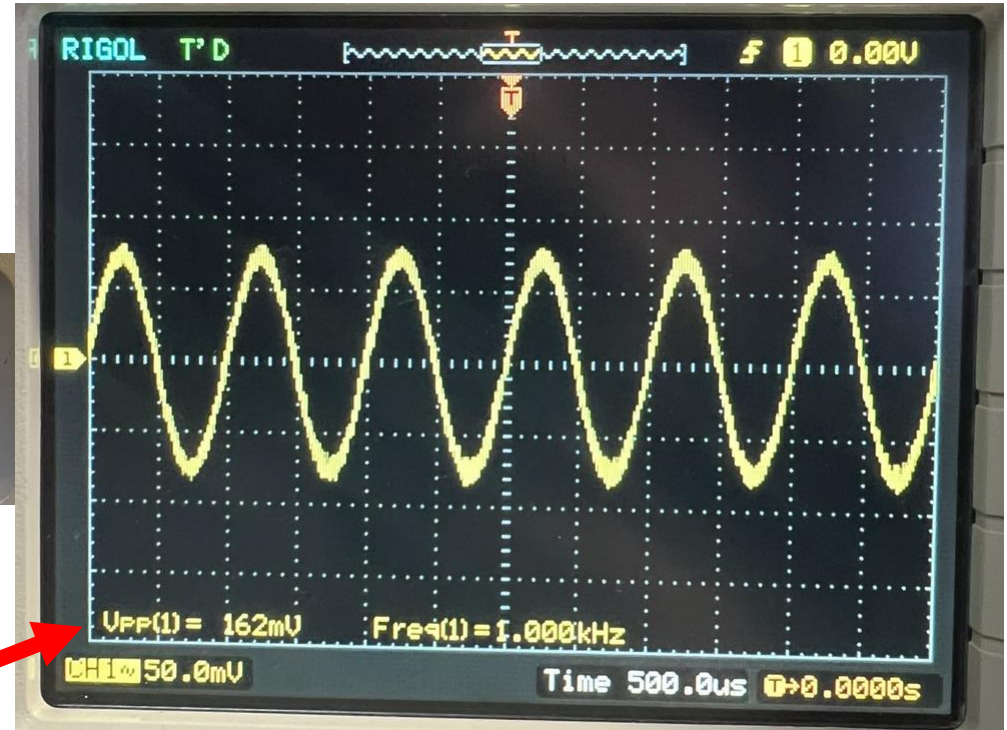
- Output of Operational Amplifier ($+V_{in} = 25\text{mV}$ @ 1kHz , $V_{CC} = 12\text{V}$, $V_{EE} = -12\text{V}$)

Gain of 6.48



Input Signal

$V(p-p) = 162\text{ mV}$



- Figure 1. Output of Operational Amplifier

Operational Amplifier (Cont.)

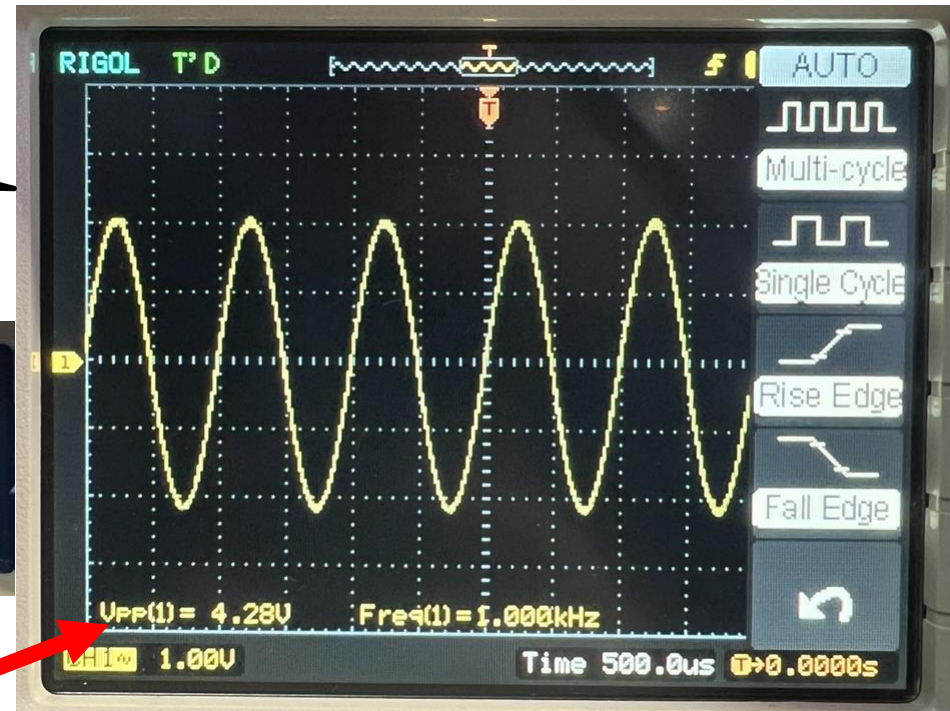
- Output of Operational Amplifier ($+V_{in} = 25\text{mV}$ @ 1kHz , $V_{CC} = 12\text{V}$, $V_{EE} = -12\text{V}$)

Max input before saturation!
BJT can not withstand and burn.



Input Signal

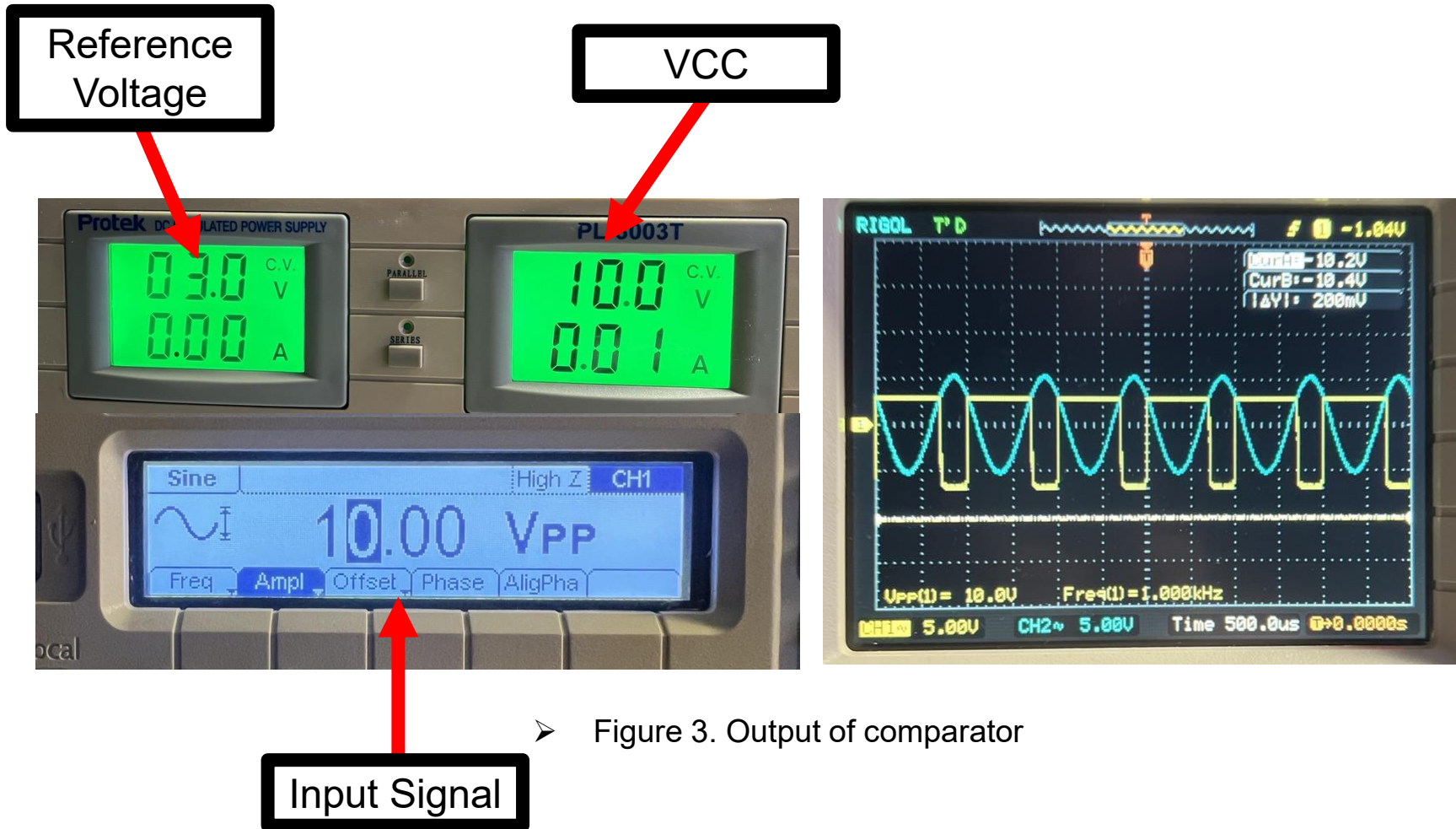
$V(p-p) = 4.28\text{ V}$



- Figure 2. Output of Operational Amplifier

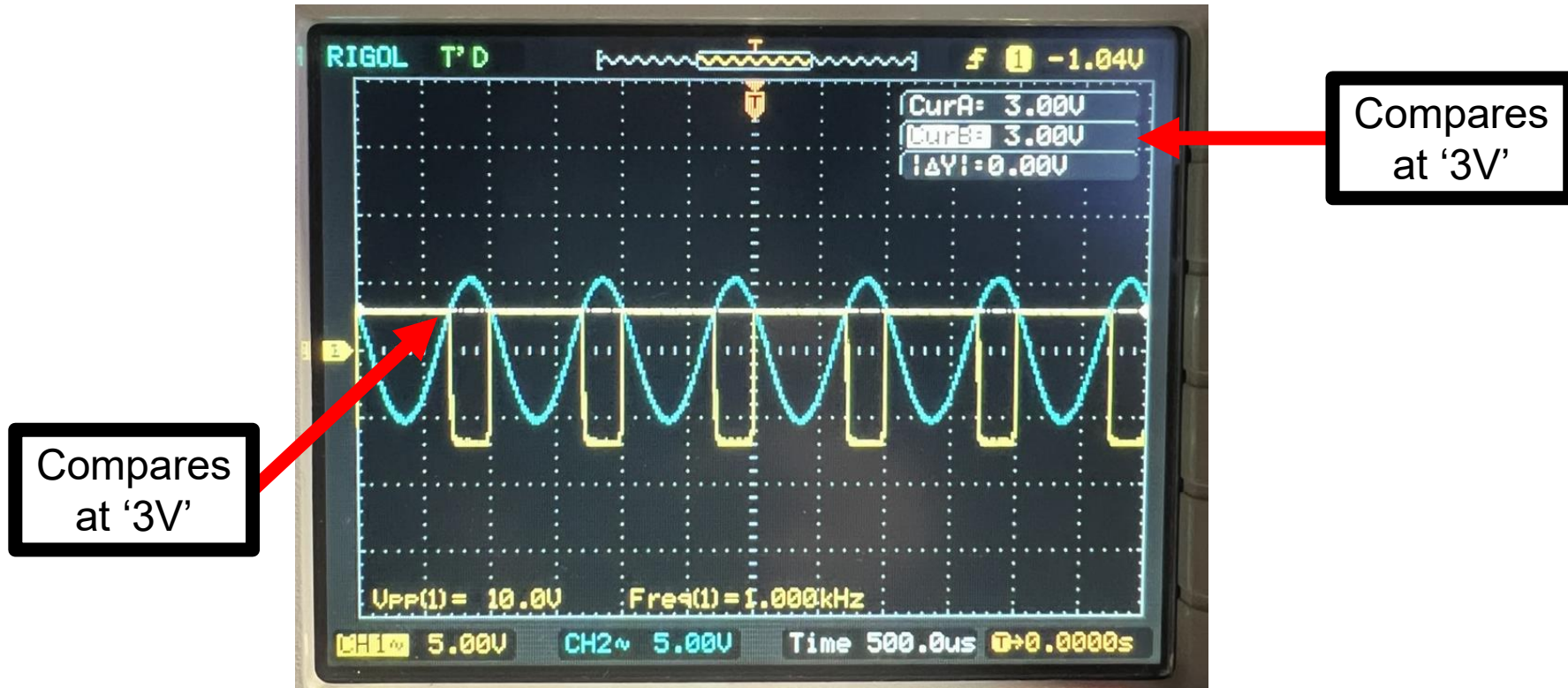
Comparator

- Output of comparator ($+V_{in} = 10V(p-p)$ @ 1kHz, $-V_{in} = 3V$, $V_{CC} = 10V$, $V_{EE} = 0V$)



Comparator (Cont.)

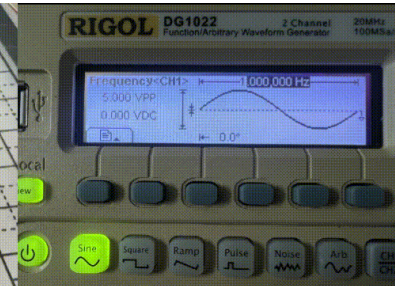
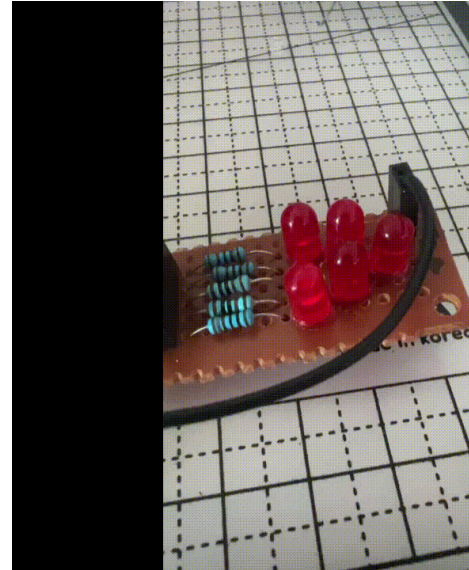
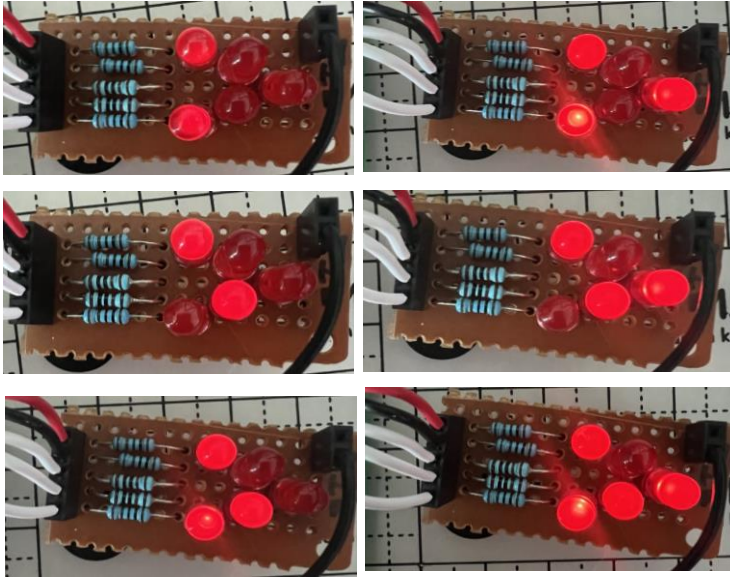
- Output of comparator (+Vin = 10V(p-p) @ 1kHz, -Vin = 3V, VCC = 10V, VEE = 0V)



➤ Figure 4. Output of comparator

Chapter 2 : FLASH ADC

➤ Output of DAC



1 Hz
5 V(p-p)
Sine Wave

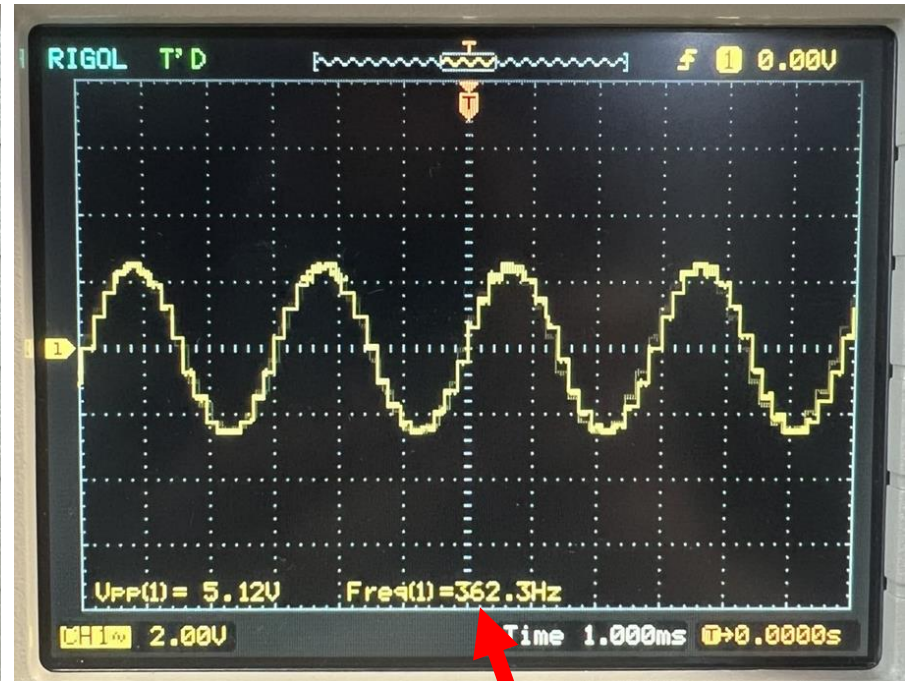
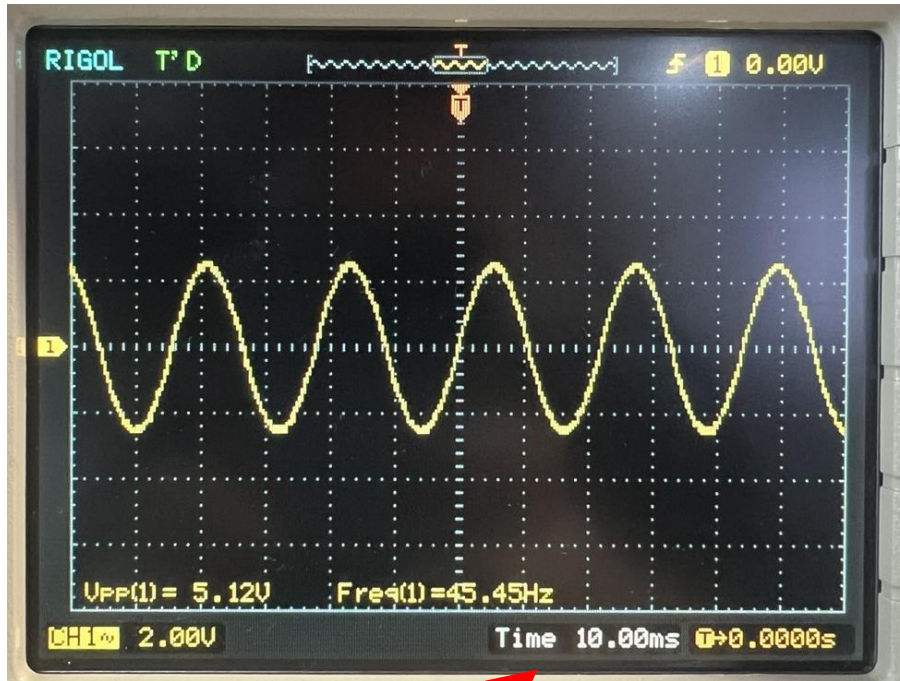
Outputs				
A ₂	A ₁	A ₀	GS	EO
H	H	H	H	H
H	H	H	H	L
L	L	L	L	H
L	L	H	L	H
L	H	L	L	H
L	H	H	L	H
H	L	L	L	H
H	L	H	L	H
H	H	L	L	H
H	H	H	L	H

➤ Figure 5. Flash ADC Output

R-2R DAC

- Output of DAC

Importance of a good DAC!



- Figure 6. Flash DAC Output

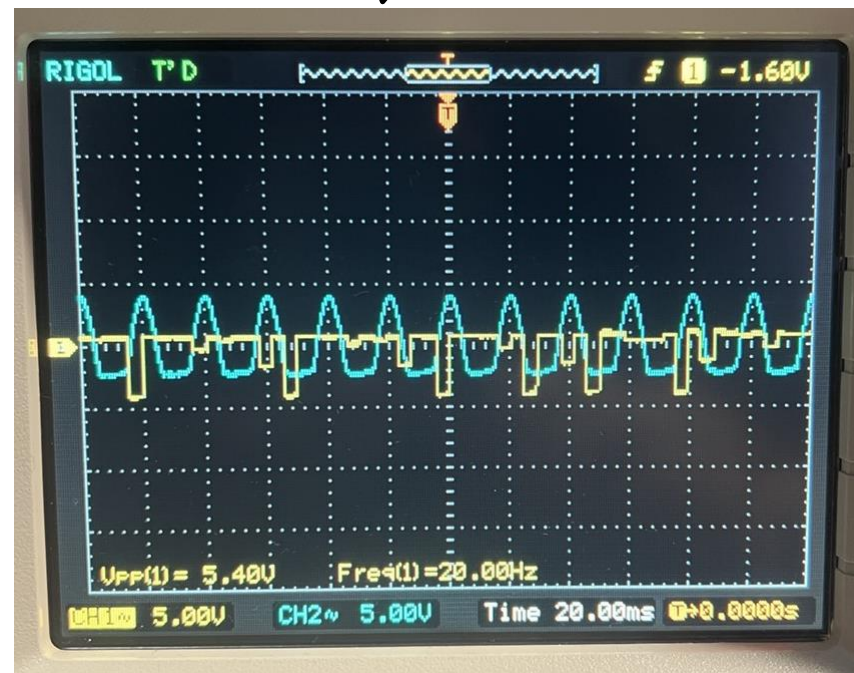
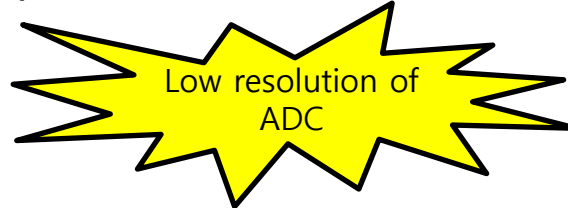
45.45 Hz

We can see the steps.

362.3 Hz

FLASH ADC and DAC

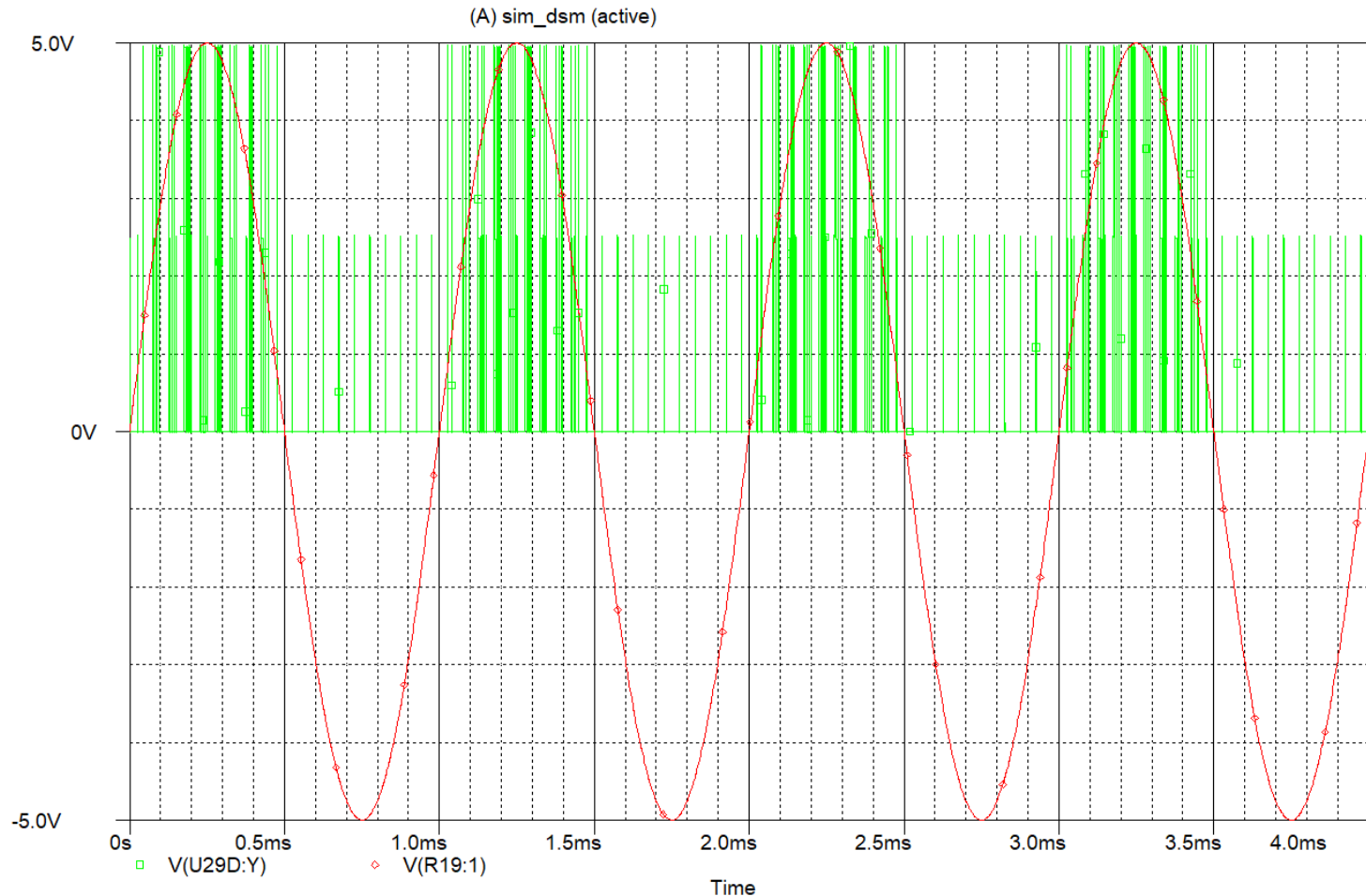
- Output of DAC from the input of the DIY FLASH ADC.



- Figure 7. Flash ADC Output from flash ADC

Chapter 4 : Simulation of Sigma Delta

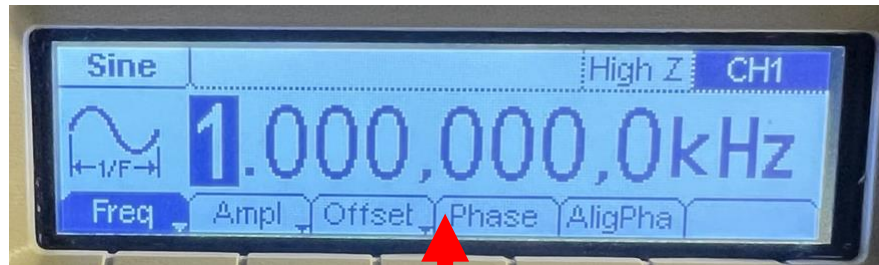
- Output of ADC (Signal = 5V @ 1kHz Sine Wave, Sampling Rate = 20kHz)



➤ Figure 8. Sigma Delta ADC Output

Result

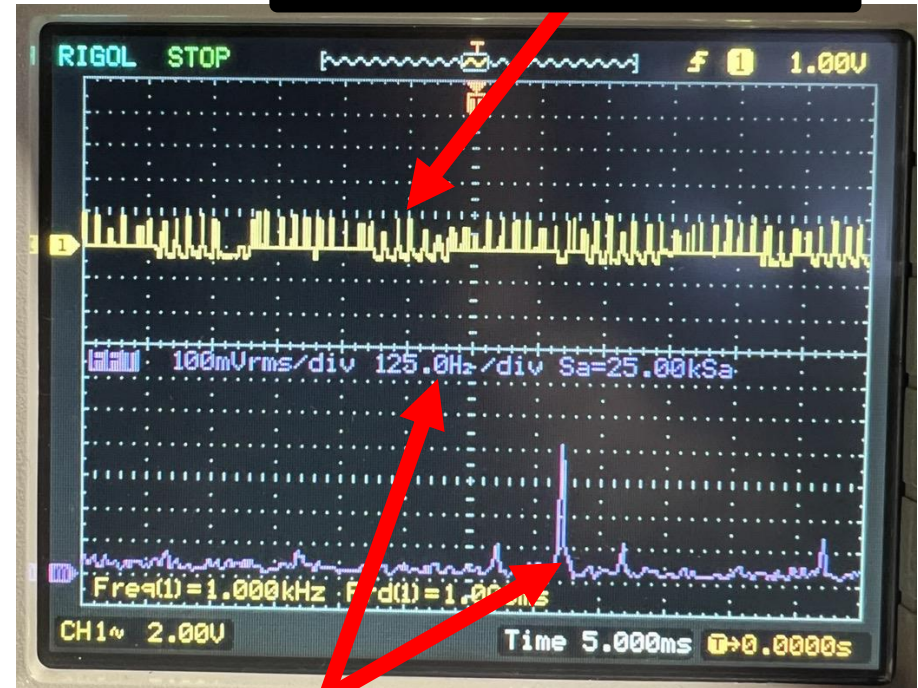
- Output of ADC (Signal = 5V @ 1kHz Sine Wave, Sampling Rate = 2kHz)



1 kHz Signal



2 kHz Sampling



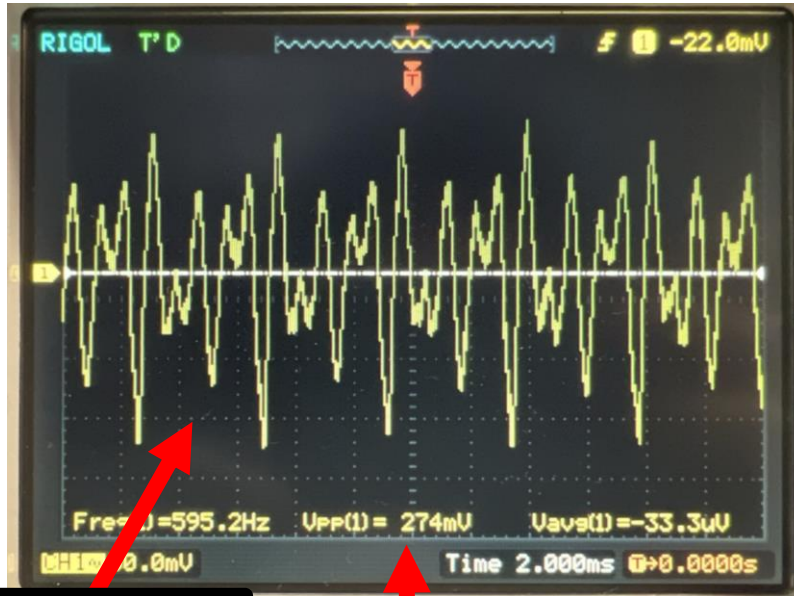
Time domain Sigma
Delta ADC

Frequency Domain
1 kHz Signal!

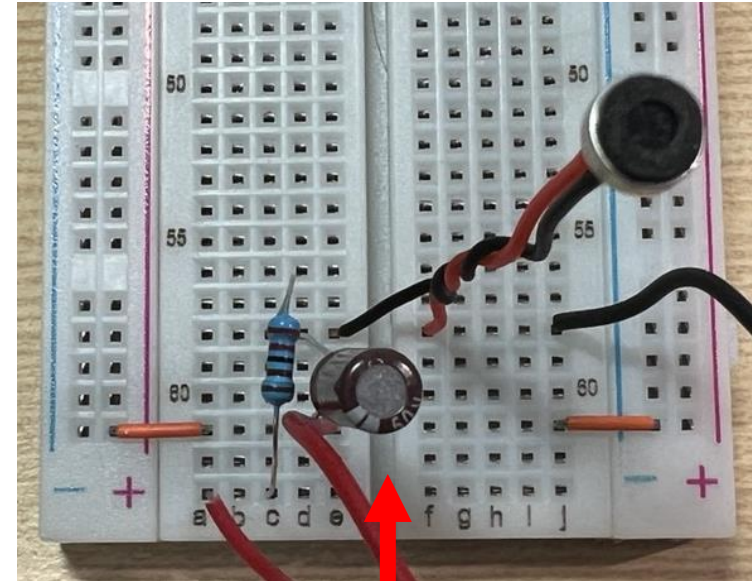
- Figure 9. Sigma Delta ADC Output

Chapter 5 : Commercial ADC and DAC

➤ Mic output



Vocal
Signal



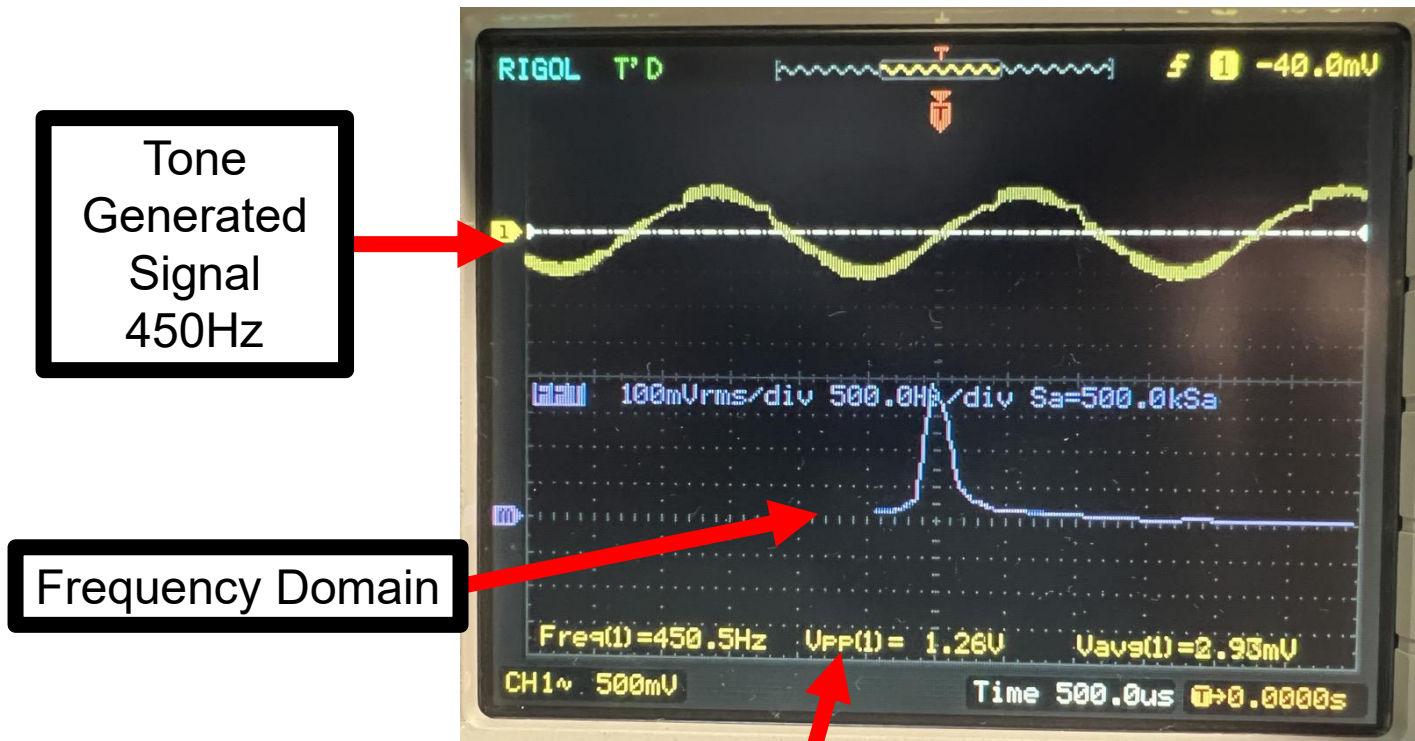
Mic Circuit
Pull - Up

➤ Figure 10. Microphone output

Signal is still small
 $V_{p-p} = 274\text{mV}$ (When Screaming)

Commercial ADC and DAC (Cont.)

➤ Tone Generator Output

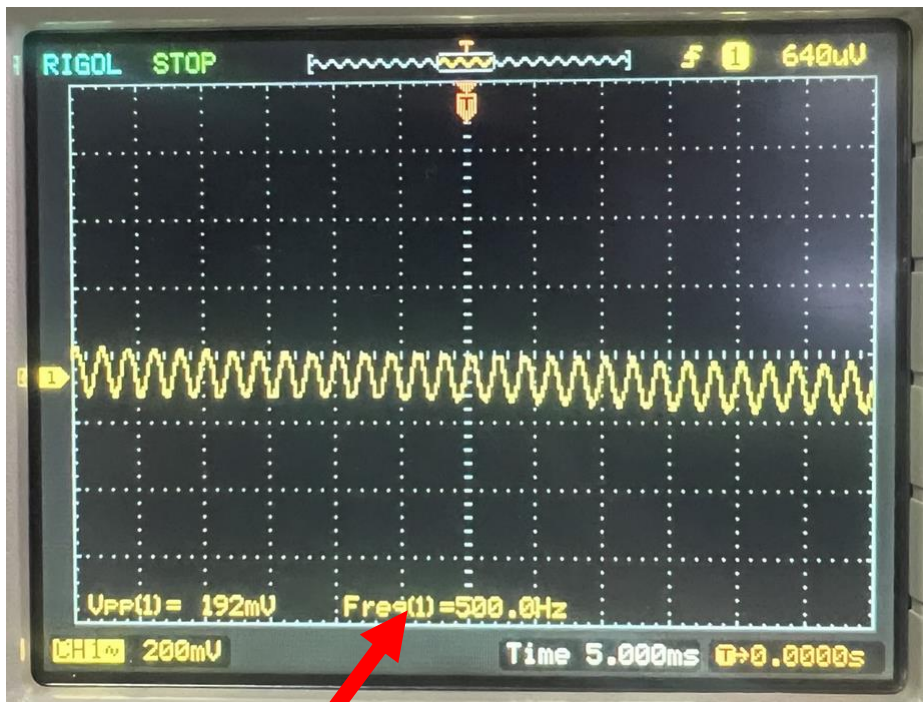


➤ Figure 11. Microphone output

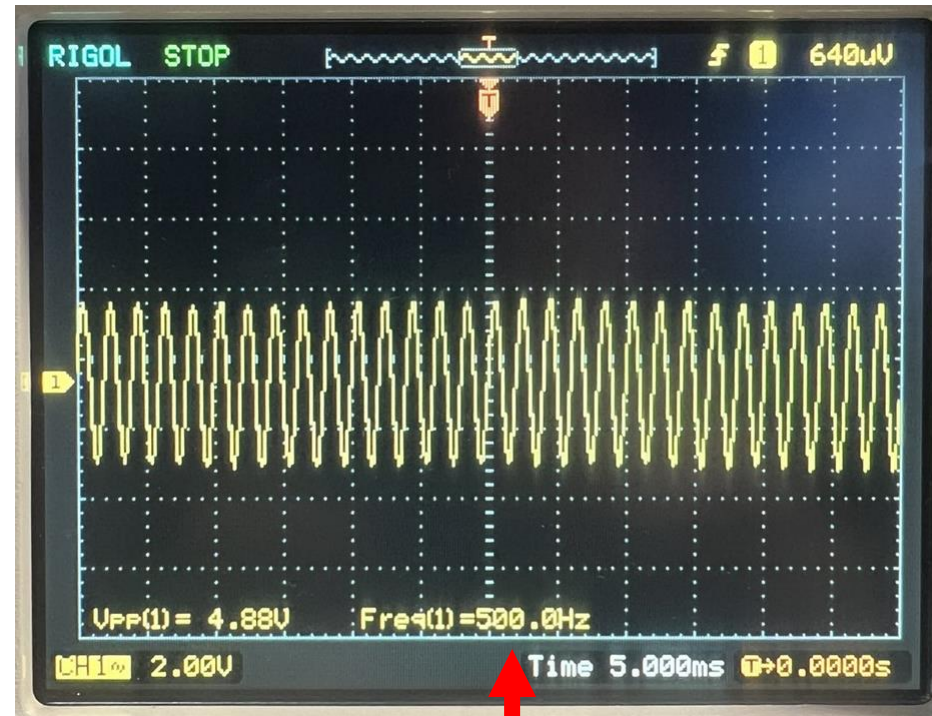
Signal Boosted
to $V_{p-p} = 1.26\text{ V}$

Commercial ADC and DAC (Cont.)

➤ Pre - Amplifier



Tone
Generated
Signal
500Hz

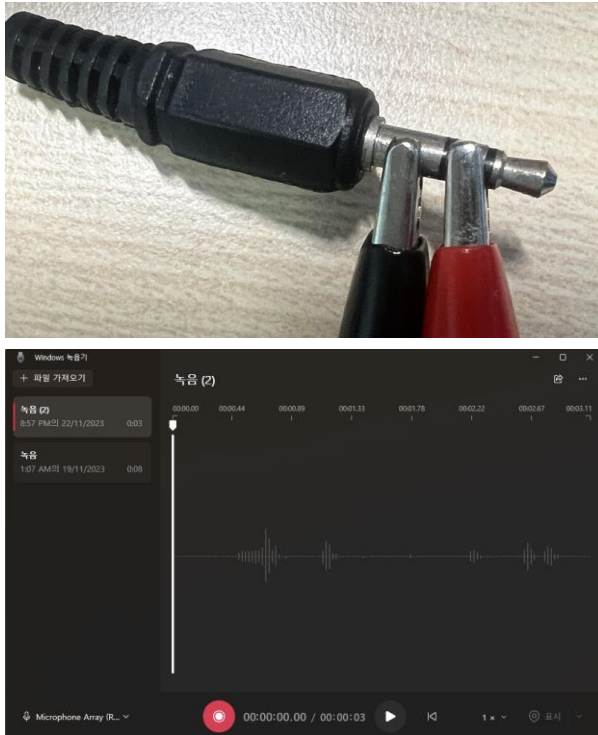


Output of pre-amplifier

➤ Figure 12. Microphone output after passing pre-amplifier

Commercial ADC and DAC (Cont.)

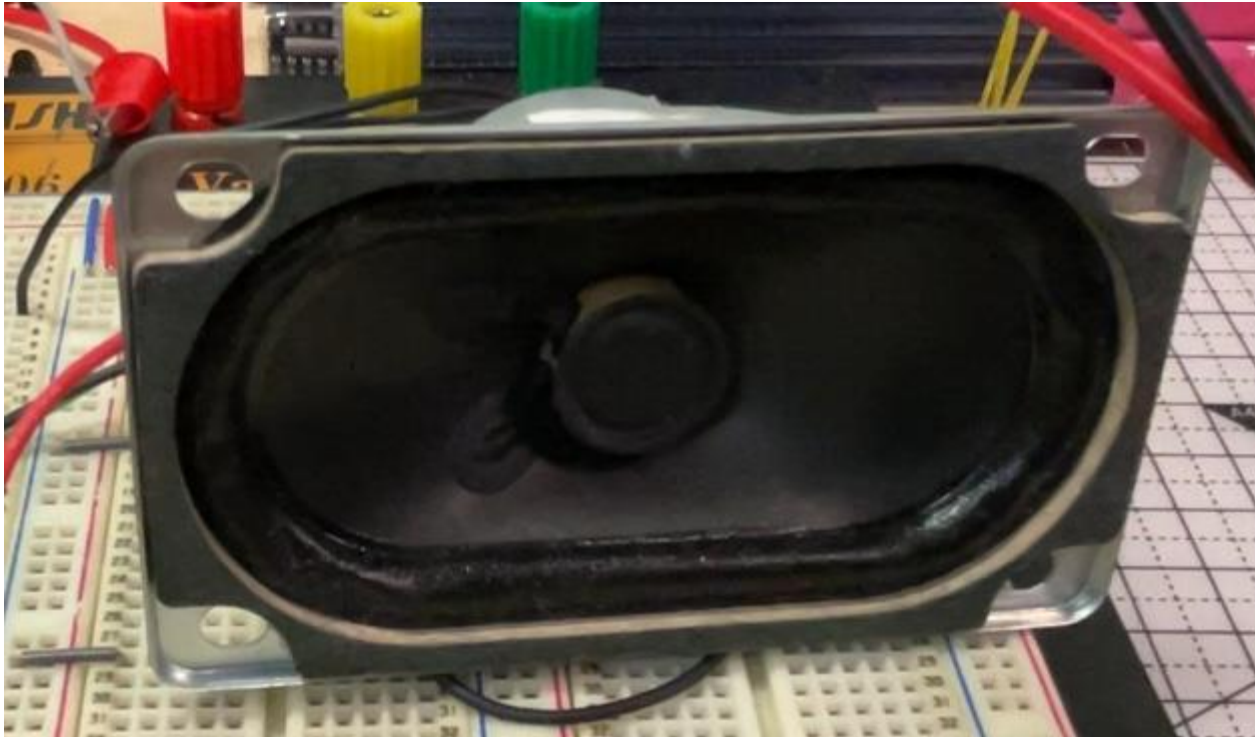
- Using the computers sound card interface ADC.



- Figure 13. Microphone connection and recording sound using a 3.5 microphone jack

Commercial ADC and DAC (Cont.)

- Full Demo.



- Figure 14. Full Demo of sound recording and playing

Chapter 6 : Project Overview Role Division

Name	Role
고종완	<ol style="list-style-type: none">1. Sigma Delta ADC Circuit Design2. Sigma Delta ADC Circuit Simulation3. Comparator Circuit Design4. Comparator Circuit Simulation5. Audio Amplifier Design6. PCB Design7. Project Assembly
신동호	<ol style="list-style-type: none">1. Flash ADC Circuit Design2. Flash ADC Circuit Simulation3. Operational Amplifier Circuit Design4. Operational Amplifier Simulation5. PCB Schematic Design6. DAC Design & Arduino Coding
안동린	<ol style="list-style-type: none">1. Flash ADC Circuit Design2. Flash ADC Circuit Simulation3. Operational Amplifier Circuit Design4. Operational Amplifier Simulation5. Project Assembly

Project Timeline

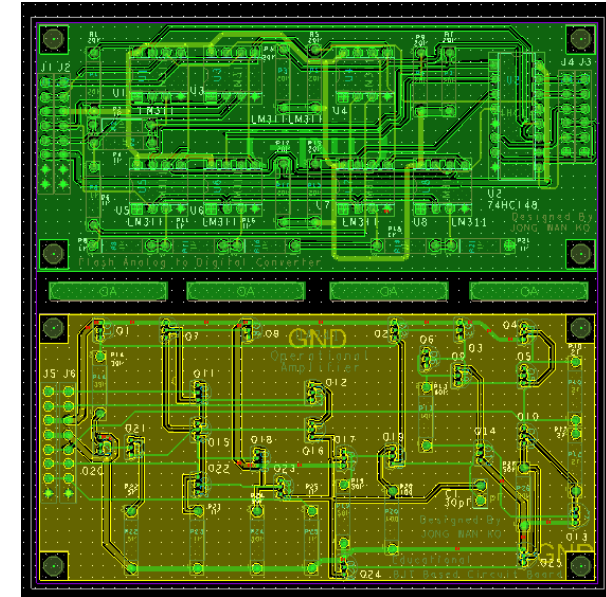
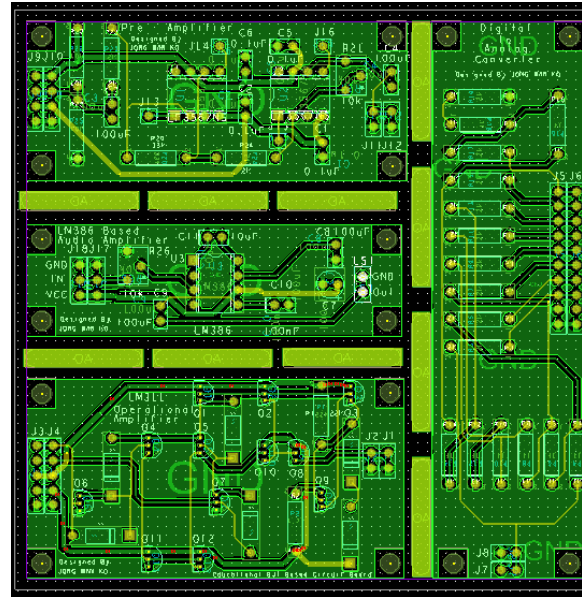
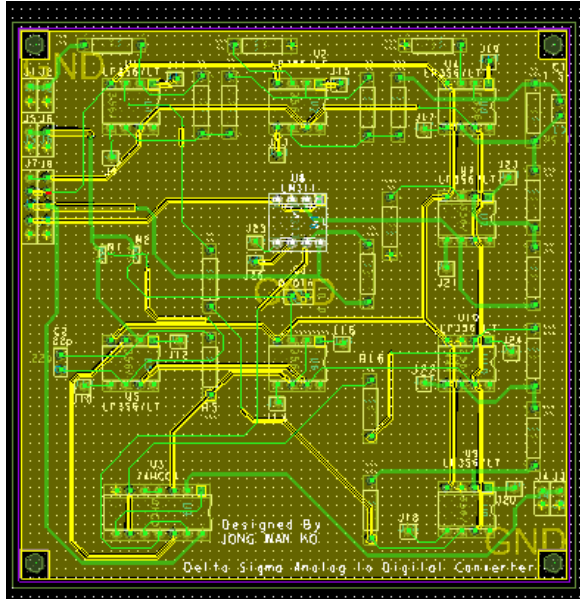
TIMELINE		Fall Semester								
Detail	Name	2023-09-05	2023-09-12	2023-09-19	2023-09-26	2023-10-03	2023-10-10	2023-10-17	2023-10-24	2023-10-31
<Phase1> Preliminary Research	고종완		Preliminary Research					Mid - Term		
	신동호		Preliminary Research							
	안동린		Preliminary Research							
	etc.									
<Phase2> Circuit Desgin	고종완				Audio Amplifier Design		SD ADC			
	신동호				DAC Design and Coding		Flash ADC			
	안동린						Flash ADC			
	etc.									
<Phase3> Assembly & Verification	고종완									
	신동호									
	안동린									
	etc.									

Project Timeline (Cont.)

Fall Semester									
2023-10-17	2023-10-24	2023-10-31	2023-11-07	2023-11-14	2023-11-21	2023-11-28	2023-12-05	2023-12-12	2023-12-12
Mid - Term							Finals		
			Sigma Delta ADC						
			Flash ADC						
			Flash ADC						
			Verification / Assembly						Final Presentation
			Verification / Assembly						
			Verification / Assembly						

PCB Design (Version 1)

➤ PCB Schematics

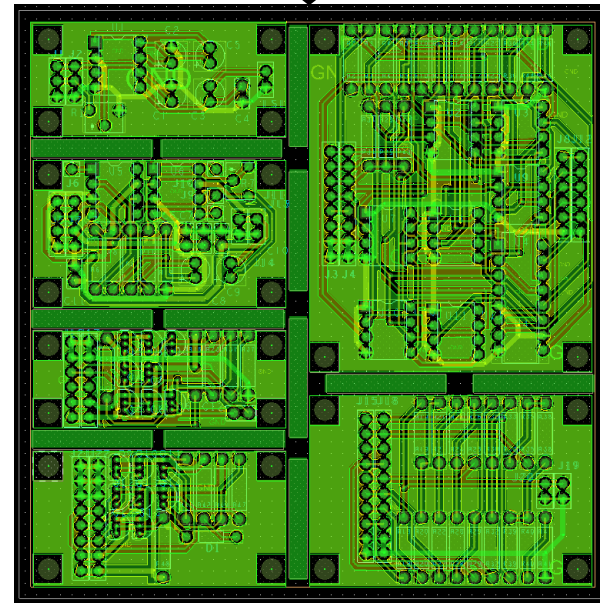
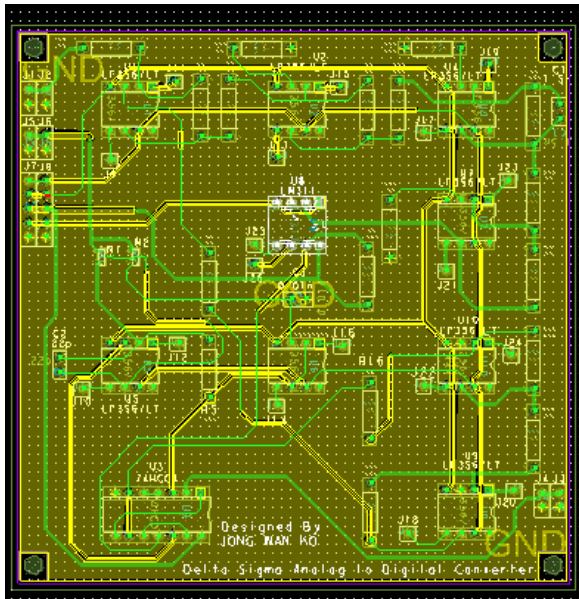
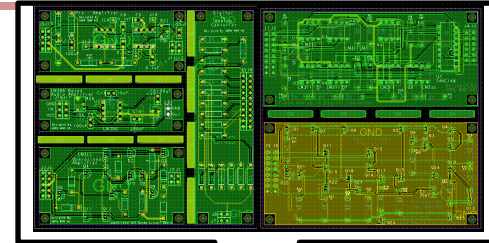


- Figure 15. Sigma Delta ADC Board
- Figure 16. First Version Module 1
 - Includes(Pre-amplifier, Audio Amplifier, Comparator and Flash DAC)
- Figure 17. First Version Module 2
 - Includes(Flash ADC and Operational Amplifier)

PCB Design (Version 2, Final Version)

➤ PCB Schematics

Module 1 and Module 2
have been merged.



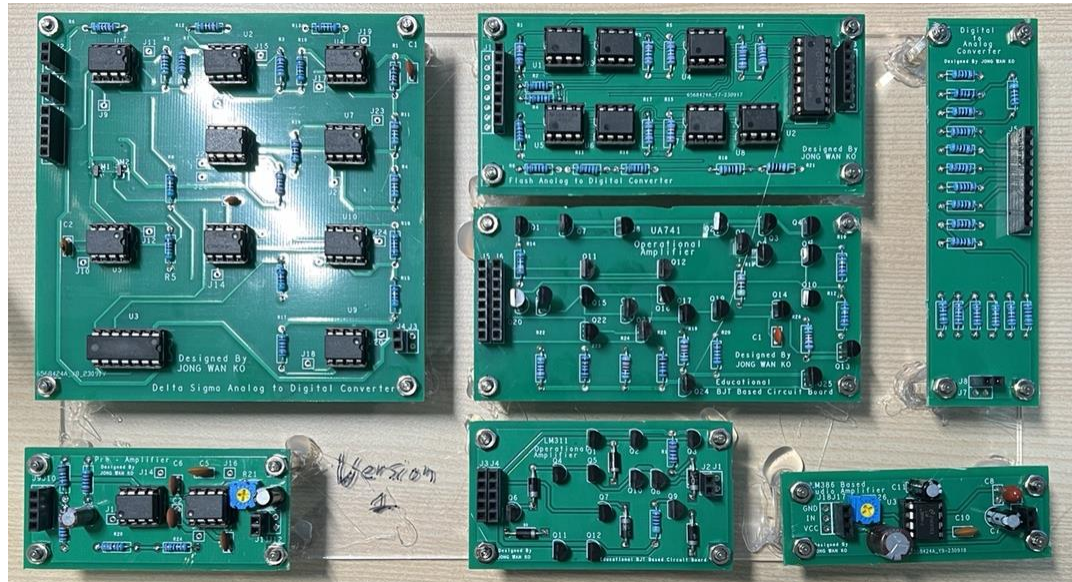
➤ Figure 18. Sigma Delta ADC Board

➤ Figure 19. Second Version (New Version)

- Includes(Pre-amplifier, Audio Amplifier, Comparator and Flash DAC, Flash ADC and Operational Amplifier)

PCB Design Result (Version 1)

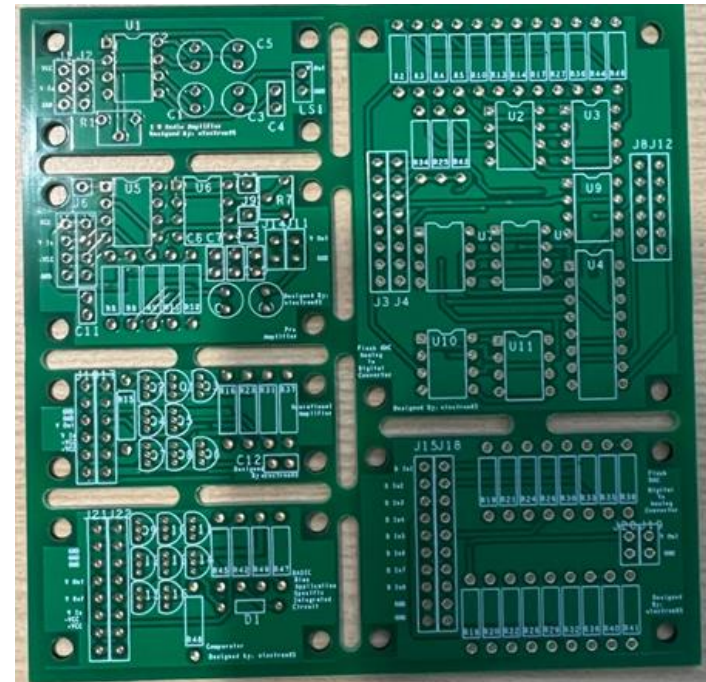
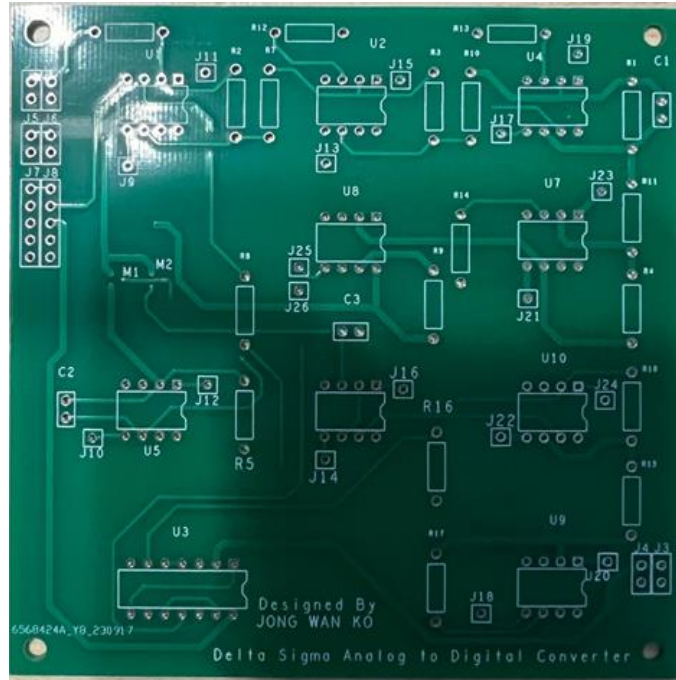
➤ PCB



- Figure 20. First Version (Delta Sigma ADC, Module 1 and 2)
 - Includes(Sigma Delta ADC Board, Pre-amplifier, Audio Amplifier, Comparator and Flash DAC, Flash ADC and Operational Amplifier)

PCB Design Result (Version 2, Final Version)

➤ PCB



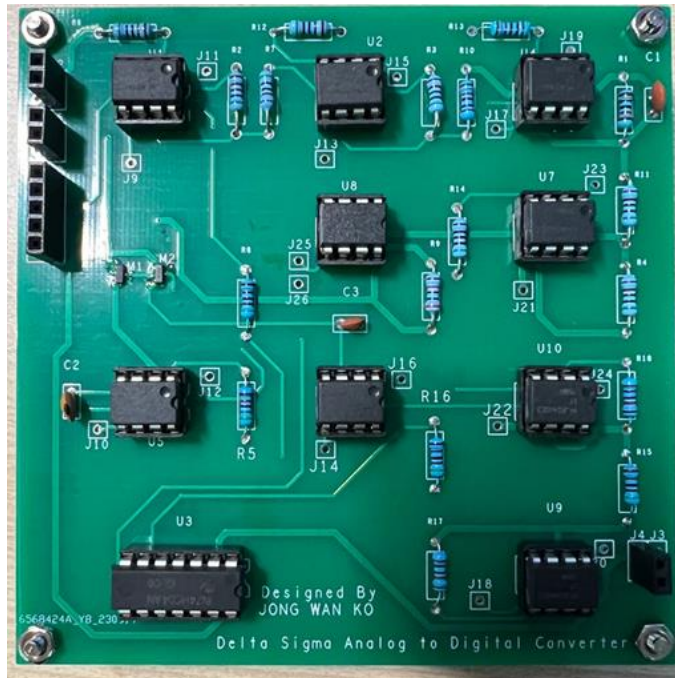
➤ Figure 21. Sigma Delta ADC Board

➤ Figure 22. Second Version (New Version)

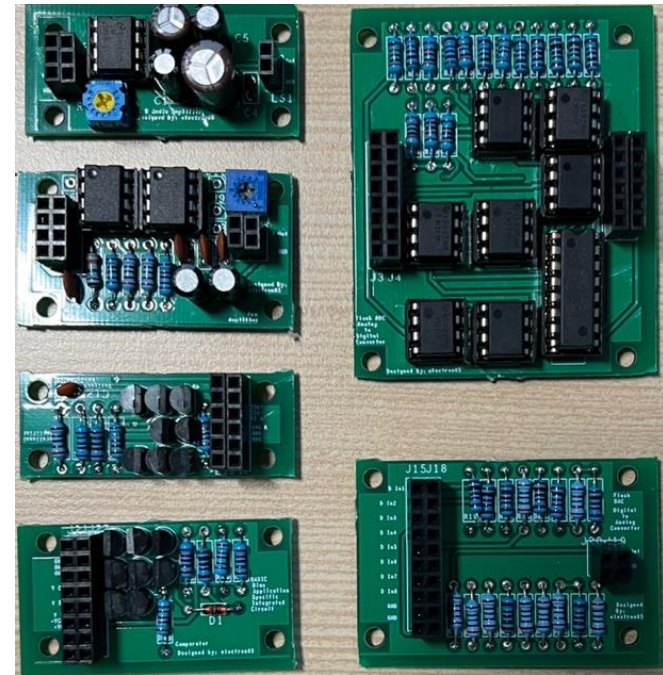
- Includes(Pre-amplifier, Audio Amplifier, Comparator and Flash DAC, Flash ADC and Operational Amplifier)

Final Product

➤ PCB



➤ Figure 23. Sigma Delta ADC Board

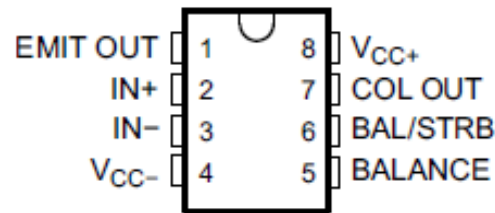


➤ Figure 24. Second Version (New Version)

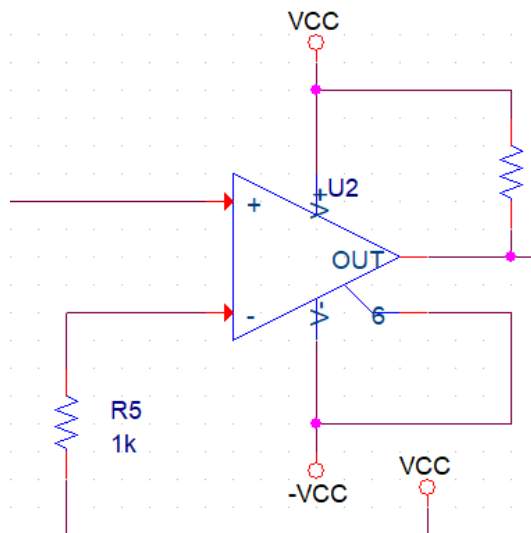
- Includes(Pre-amplifier, Audio Amplifier, Comparator and Flash DAC, Flash ADC and Operational Amplifier)

Problems Encountered & Solutions

- Comparator does not match with datasheet and Pspice model.
- Pspice models sometimes are not perfect due to human errors.



- Figure 25. Pin numbers on the datasheet



- Figure 26. Pspice Pin reference and Circuit

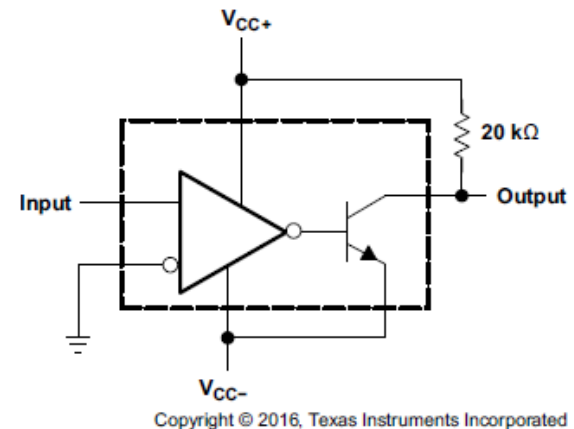
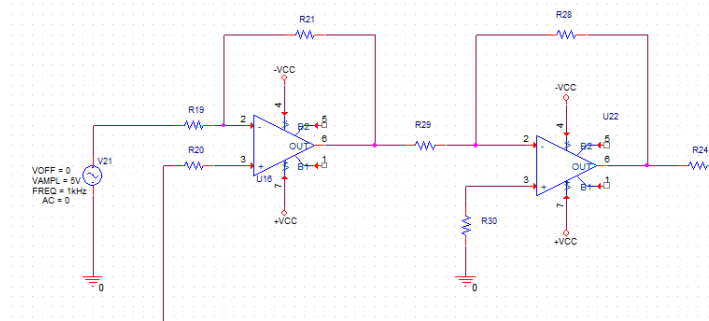


Figure 13. Zero-Crossing Detector

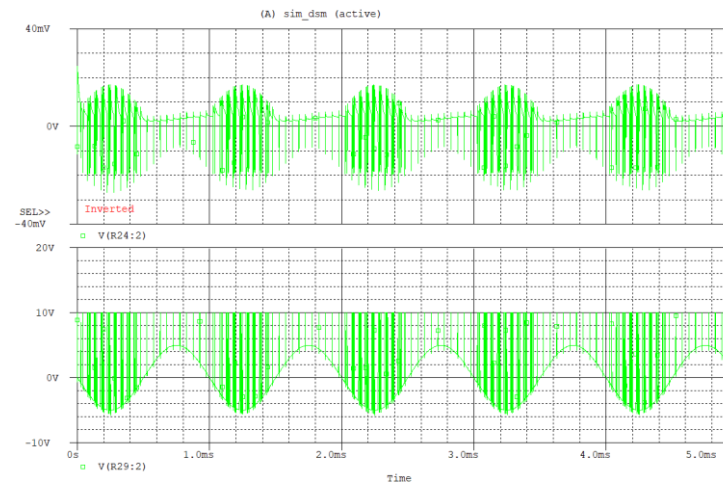
- Figure 27. Datasheet given circuit

Problems Encountered & Solutions (Cont.)

- Sigma Delta ADC not working based on theory.
- Debug Circuits piece by piece module by module.



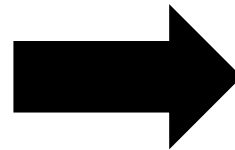
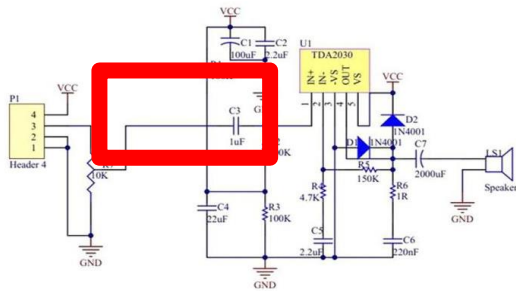
➤ Figure 28. Sigma Delta Difference Circuit



➤ Figure 29. Non- Inverted Signal (Unwanted), Inverted Signal (Wanted)

Problems Encountered & Solutions (Cont.)

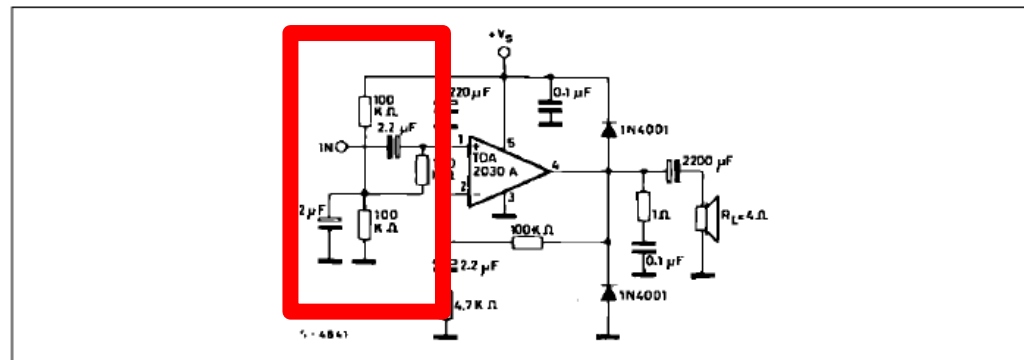
- Mic does not amplify using a audio amplifier
 - Needs to pre-amplify before amplifying into a audio amplifier.
 - Double check circuits made from manufacturers. They may have defected circuits.
 - Made our own LM386 based audio amplifier.



➤ Figure 30. Arduino Amp Module

➤ Figure 31. OPAMP Based Audio Amp

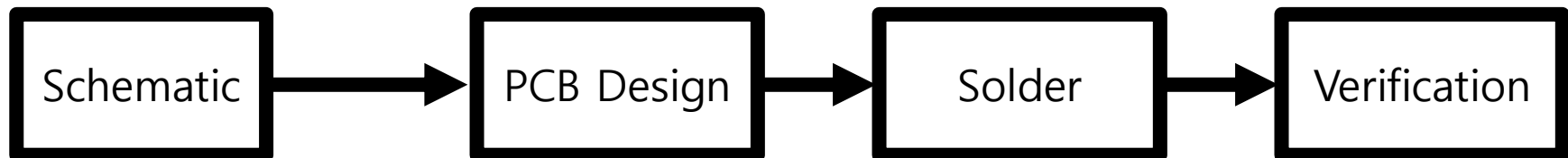
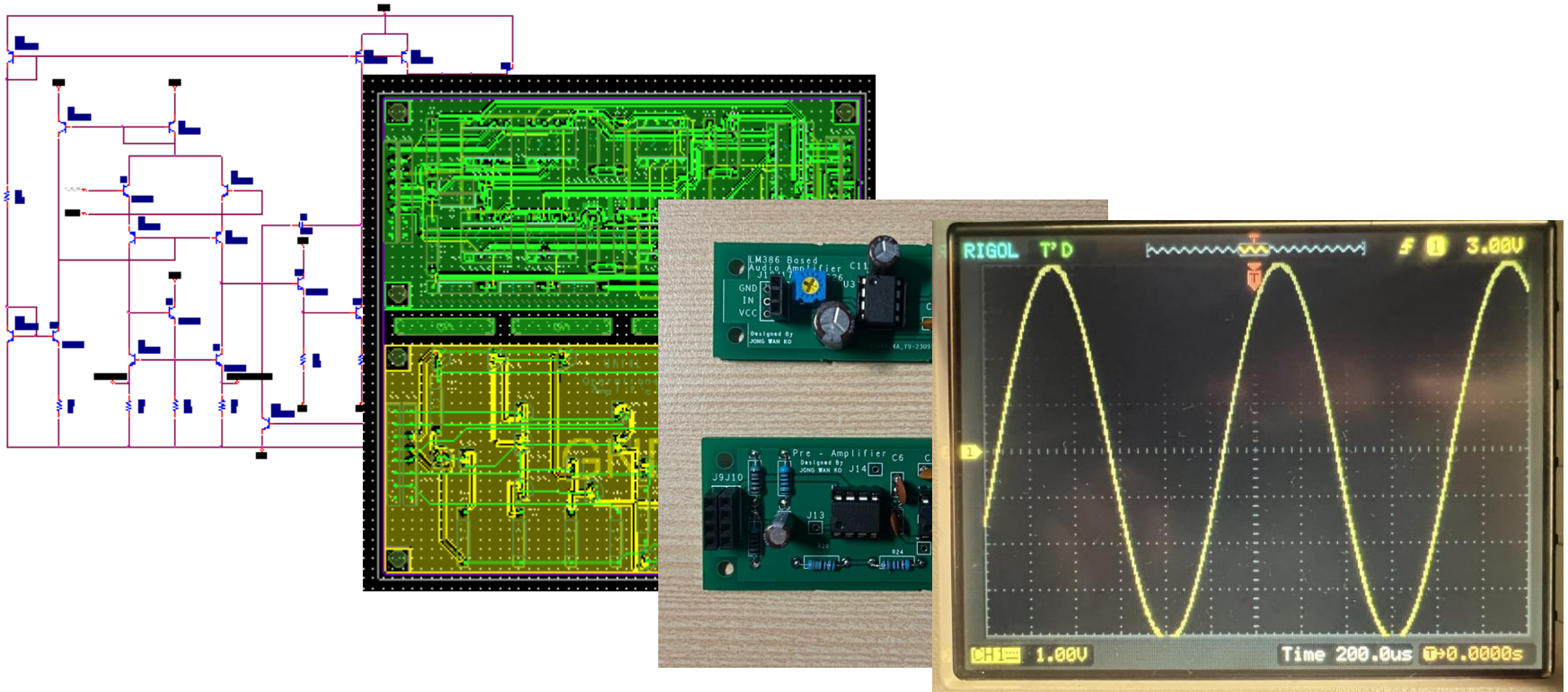
Figure 1 : Single Supply Amplifier



➤ Figure 32. TDA2030A Datasheet

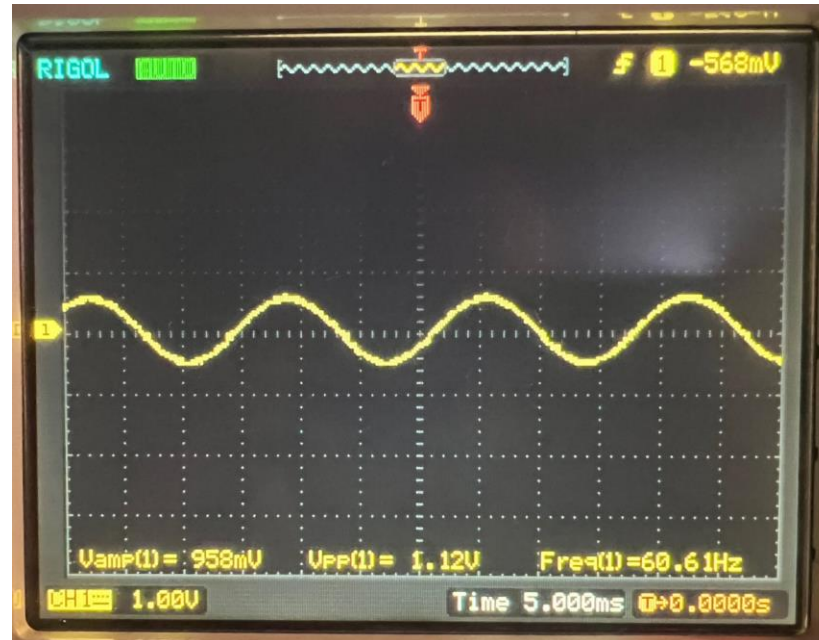
Problems Encountered & Solutions (Cont.)

- Too much circuitry for soldering and testing afterwards
 - PCB reduced time for soldering and testing circuits.



Problems Encountered & Solutions (Cont.)

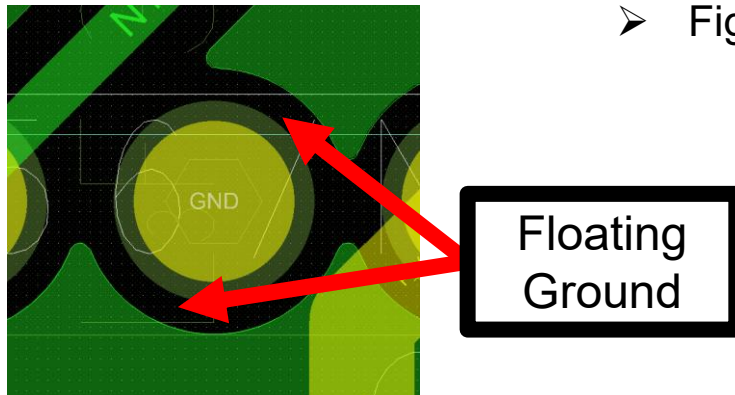
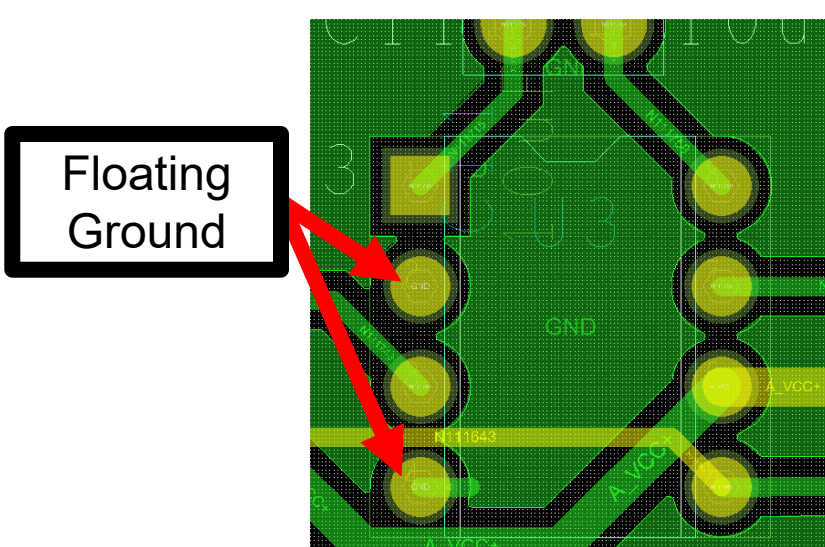
- PCB has some minor grounding issues where ground was not connected properly.
 - How did we know? => 60Hz Oscillation without any input.



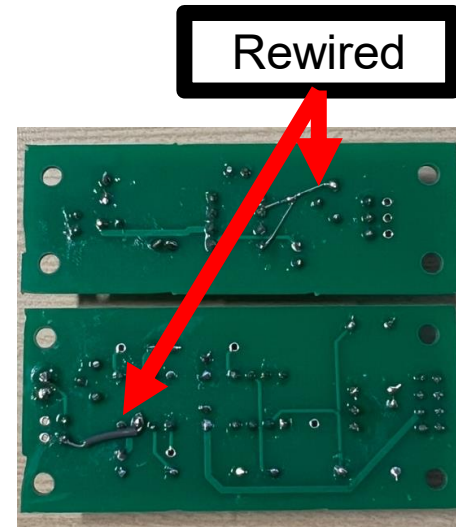
- Figure 33. 60Hz Wave without any inputs.
- Both pre-amplifier and Audio amplifier had the same problem.
- Simulation worked fine. => Other problem? => Power supply problem? => ... Something else.

Problems Encountered & Solutions (Cont.)

- PCB has some minor grounding issues where ground was not connected properly.
- Rewire ground using wires. => Later version upgraded Circuit



➤ Figure 34. Floating grounds



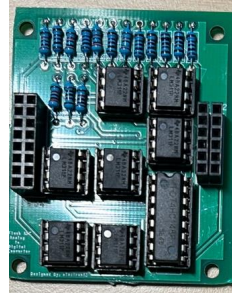
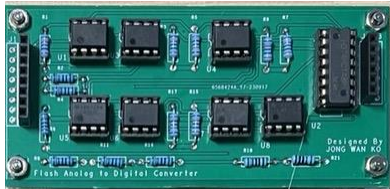
➤ Figure 35. Rewired Grounds.



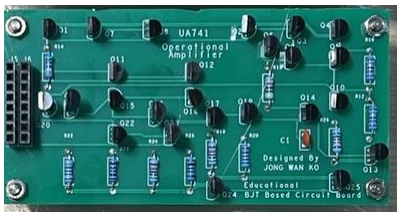
➤ Figure 36. Upgraded Version.

Problems Encountered & Solutions (Cont.)

- Modules where upgraded.



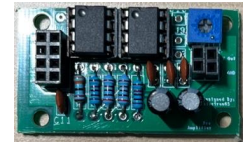
- Figure 37. Flash ADC Upgraded (Compact Size)



- Figure 38. Operational Amplifier Upgraded (Not working, Compact Size)



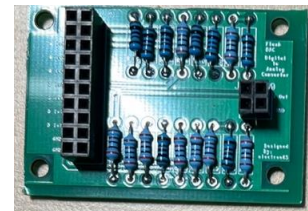
- Figure 39. Comparator Upgraded (Not working, Compact Size)



- Figure 40. Pre-Amplifier Upgraded (Grounding Issue, Compact Size)



- Figure 41. Audio Amplifier Upgraded (Grounding Issue, Compact Size)



- Figure 42. R-2R DAC Upgraded (Compact Size)

Components and Budget

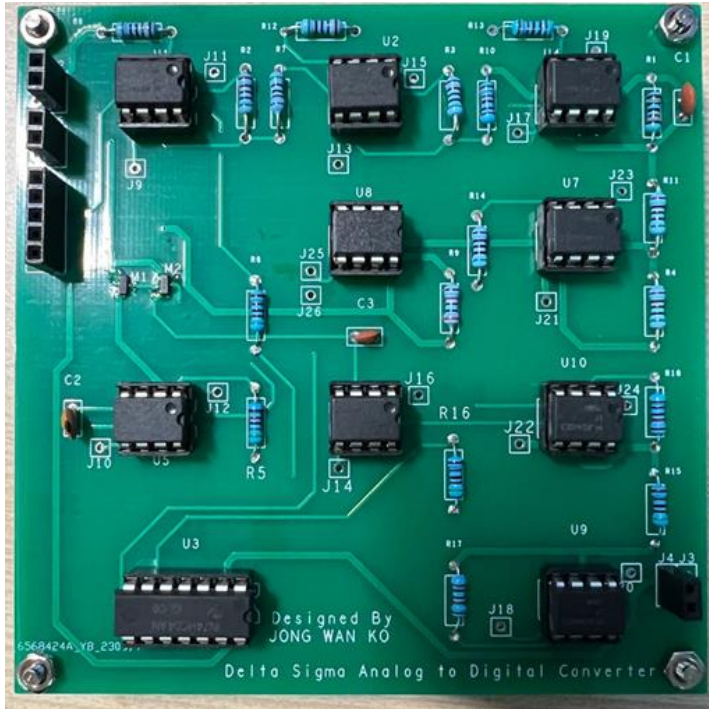
Name	pcs.
Resistors	65
Capacitors	15
BJT/FET	39
74Series	2
Operational Amplifiers	19
Connectors	50
Diodes	6
Total Price	₩ 89,123

Reference

- ADC spec, <https://microchipdeveloper.com/adc:adc-offset-error>
- Block diagram
https://www.ti.com/lit/an/slyt423a/slyt423a.pdf?ts=1688603768637&ref_url=https%253A%252F%252Fwww.google.com%252F
- 1-bit adc, <https://www.analog.com/media/en/training-seminars/design-handbooks/Basic-Linear-Design/Chapter6.pdf>
- SIGMA-DELTA CONVERTERS Practical Design Guide, JOSÉ M. DE LA ROSA, 2nd Ed
- Delta sigma chip ic, <https://www.mdpi.com/2079-9292/9/3/498>
- Understanding Delta-Sigma Data Converters, Richard Schreier Gabor C. Temes, Transform function

Demo (Entire product List)

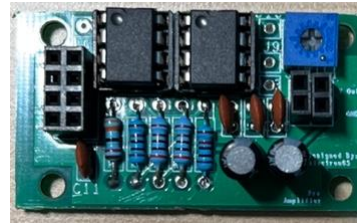
➤ PCB



➤ Figure 43. Delta Sigma ADC



➤ Figure 44. Audio Amplifier



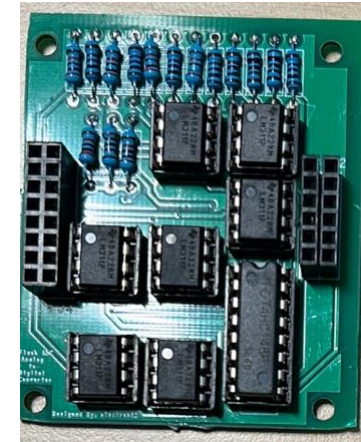
➤ Figure 45. Pre - Amplifier



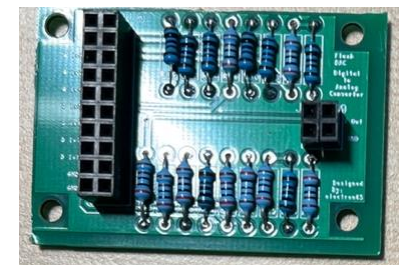
➤ Figure 46. Comparator



➤ Figure 47. Operational Amplifier



➤ Figure 48. 3 bit Flash ADC



➤ Figure 49. R-2R DAC

Q & A
